

## Data Sheet

| Customer:    |                   |
|--------------|-------------------|
| Part No:     | YLS0402/Y/21/05-T |
| Sample No:   | YL20170804-811Y   |
| Description: | 0402 Yellow SMD   |
| Item No:     |                   |

| Customer |            |          |      |  |  |
|----------|------------|----------|------|--|--|
| Check    | Inspection | Approval | Date |  |  |
|          |            |          |      |  |  |

| Y.LIN |       |      |          |  |  |
|-------|-------|------|----------|--|--|
| Drawn | Check | Date |          |  |  |
|       |       |      | 2017/9/7 |  |  |

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### YLS0402/Y/21/05-T

#### Features:

- . Reflow Solderable
- . High Luminous Intensity and Low Power Dissipation
- . Good Reliability and Long Life
- . Complied With RoHS Directive

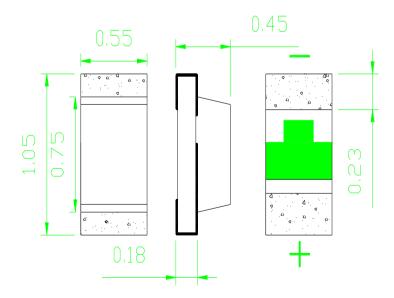
#### **Technical Data Sheet**

This product is generally used as indicator and luminary for electronic equipment such as household appliance, communication equipment, and dashboard.

### **Applications**

- Optical indicator
- Indoor display
- Backlighting in dashboard and switch
- Flat backlighting for LCD, symbol and display
- General use





#### Notes:

- 1 . All dimension units are millimeters.
- 2. All dimension tolerance is ±0.2mm unless otherwise noted.

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## YLS0402/Y/21/05-T

### **Selection Guide**

| Part No.          | Dice                | Lens Type   | Luminous intensity(mcd) @ 20mA |     |     | Viewing<br>Angle |
|-------------------|---------------------|-------------|--------------------------------|-----|-----|------------------|
|                   |                     |             | Min                            | Тур | Max | 201/2            |
| YLS0402/Y/21/05-T | Yellow<br>(AlGaInP) | Water Clear | 60                             | 90  |     | 120              |

### Note:

- $1.2\theta1/2$  is the angle from optical centerline where the luminous intensity is  $2\theta1/2$  the optical centerline value.
- 2.The above luminous intensity measurement allowance tolerance ±10%

## Electrical / Optical Characteristics at Ta=25 $^{\circ}$ C

| Parameter           | Symbol | Min. | Тур. | Max | Units | test conditions |
|---------------------|--------|------|------|-----|-------|-----------------|
| Forward Voltage     | VF     | 1.8  | 2.0  | 2.4 | V     | IF=20mA         |
| Reverse Current     | IR     |      |      | 10  | uA    | VR = 5V         |
| Dominate Wavelength | λd     | 585  |      | 595 | nm    | IF=20mA         |

## Absolute Maximum Ratings at Ta=25 ℃

| Parameter                     | Symbol | Rating   | Units          |
|-------------------------------|--------|----------|----------------|
| Power Dissipation             | Pd     | 60       | mW             |
| DC Forward Current            | IF     | 20       | mA             |
| Peak Forward Current [1]      | IFP    | 40       | mA             |
| Reverse Voltage               | VR     | 5        | V              |
| Electrostatic Discharge (HBM) | ESD    | 2000     | V              |
| Operating Temperature         | Topr   | -40~+85  | ${\mathcal C}$ |
| Storage Temperature           | Tstg   | -40~+100 | ${\mathcal C}$ |

#### Note:

- 1. 1/10 Dut cycle,0.1ms pulse width.
- 2. The above forward voltage measure ment allowance tolerance  $\pm 0.1 V$ .

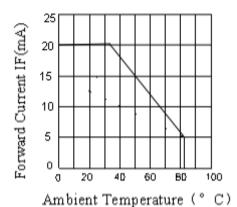
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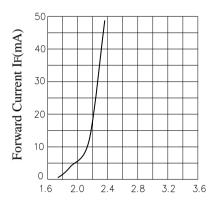


### YLS0402/Y/21/05-T

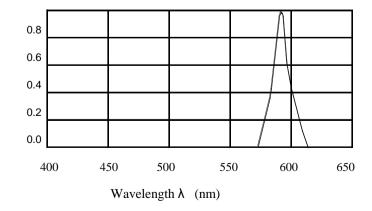
## Typical optical characteristics curves

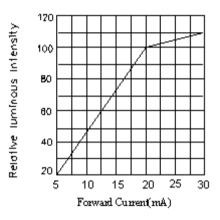
Ambient Temperature VS. Forward Current

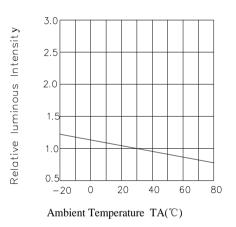


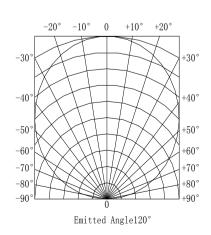


Forward Voltage VF(V)









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## YLS0402/Y/21/05-T

## **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level:90%

LTPD:10%

| Test Items  | Test conditions   | Quantity | Judging Criteria            |
|---|---|----------|-----------------------------|
| Solderability   | Solder Temperature: 240°C<br>Solder Duration: (3.5±0.5)<br>sec.   | 22       | Solderable Area<br>Over 95% |
| Thermal Shock<br>Followed by<br>High Temperature<br>And High<br>Humidity Cyclic | -40°→10min 5 Cycles ↑ ↓ shift(2~3)min 100°C →10 min. 25°C~55°C (90%~95%) RH 2 Cycles for 48 hrs., Recover for 2 hrs | 22       | C=0 & I**                   |
| Resistance For<br>Soldering Heat  | Reflow Soldering  | 15       | C=0 & I**                   |
| DC Operating<br>Life  | 1000 hrs. Forward Current: 20mA   | 22       | C=0 & I**                   |
| High Temperature<br>Storage   |   |          | C=0 & I**                   |
| High Temperature<br>And High<br>Humidity Cyclic                                 | 25°C~55°C<br>(90%~95%) RH<br>6 Cycles for 144 hrs., Recover<br>for 2 hrs.   | 22       | C=0 & I**                   |

The technical information shown in the data sheets are limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.

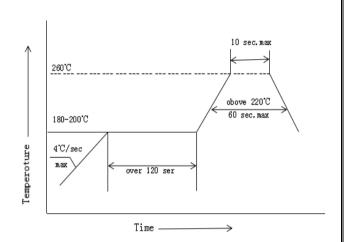
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### YLS0402/Y/21/05-T

#### **SMT Reflow Soldering Instructions**

- 1.Reflow soldering is not can do two times
- 2.When soldering, do not put stress on the LEDs during heating.



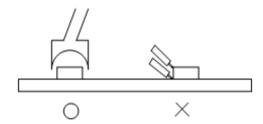
3. Product is highest resistant to 260  $^\circ \! \mathbb{C}_{+}$  reflow but suggested the highest temperature of 240  $^\circ \! \mathbb{C}_{+}$  within .

#### Soldering iron

- 1. When hand soldering, the temperature of the iron must less than 300 °C for 3 seconds
- 2. The hand solder should be done only one times

#### Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.



#### **Cautions**

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper.

#### **Handling Precautions**

1.Do not stack together assembled PCBs containing LEDs. Impact may scratch the silicone lens or damage.

2.Not available in the situation of acidity for PH.



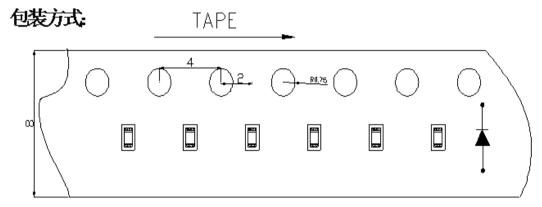


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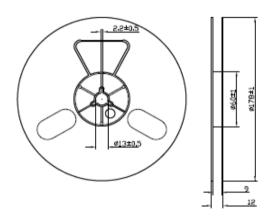
## YLS0402/Y/21/05-T

## **Packaging**



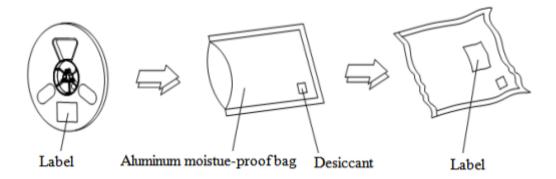
Package: 3000 pcs/reel

#### **Reel Dimensions**



Note:The tolerances unless mentioned is  $\pm 0.1$ mm, Unit:mm

### **Moisture Resistant Packaging**



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